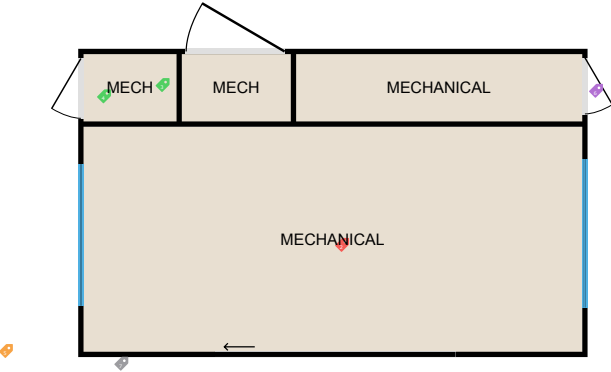


80 Bathurst Dr, Waterloo, ON

Main Floor

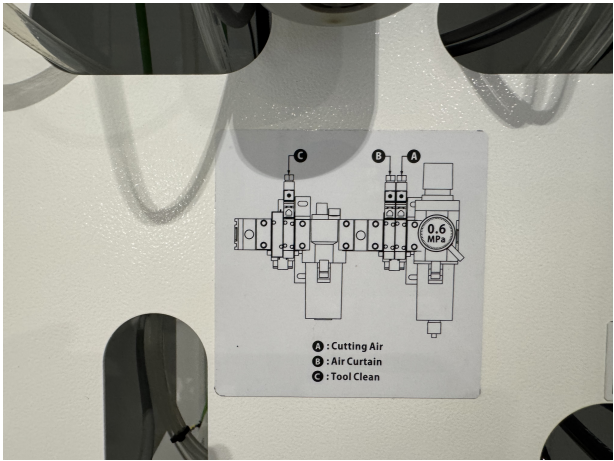
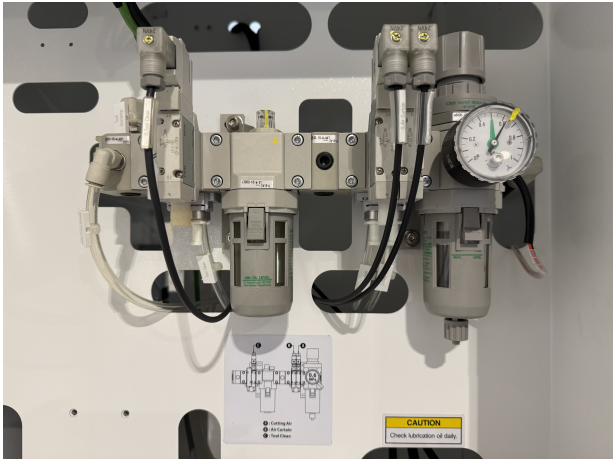


0 2 4 ft

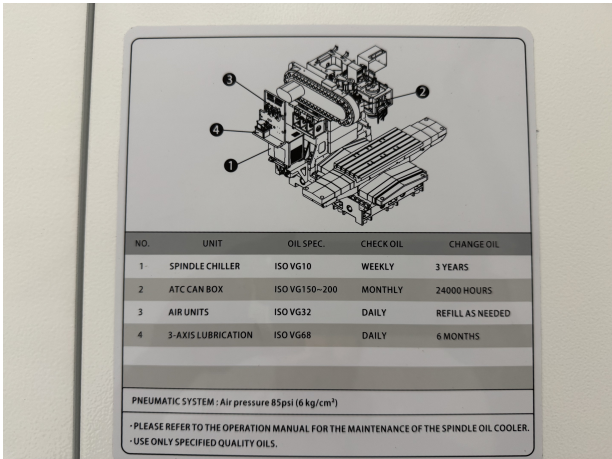
PREPARED: 2024/10/30



ID	Room Name	Tag Name	Content
 TAG-1		Control Panel	
 TAG-2	MECHANICAL	Spindle	

ID	Room Name	Tag Name	Content
 TAG-3		Valve	
 TAG-4		Filter	

80 Bathurst Dr, Waterloo, ON

ID	Room Name	Tag Name	Content																									
 TAG-5		Chip Conveyor Motor																										
 TAG-6		Machine Diagram	 <table><thead><tr><th>NO.</th><th>UNIT</th><th>OIL SPEC.</th><th>CHECK OIL</th><th>CHANGE OIL</th></tr></thead><tbody><tr><td>1</td><td>SPINDLE CHILLER</td><td>ISO VG10</td><td>WEEKLY</td><td>3 YEARS</td></tr><tr><td>2</td><td>ATC CAN BOX</td><td>ISO VG150-200</td><td>MONTHLY</td><td>24000 HOURS</td></tr><tr><td>3</td><td>AIR UNITS</td><td>ISO VG32</td><td>DAILY</td><td>REFILL AS NEEDED</td></tr><tr><td>4</td><td>3-AXIS LUBRICATION</td><td>ISO VG68</td><td>DAILY</td><td>6 MONTHS</td></tr></tbody></table> PNEUMATIC SYSTEM : Air pressure 85psi (6 kg/cm²) -PLEASE REFER TO THE OPERATION MANUAL FOR THE MAINTENANCE OF THE SPINDLE OIL COOLER. -USE ONLY SPECIFIED QUALITY OILS.	NO.	UNIT	OIL SPEC.	CHECK OIL	CHANGE OIL	1	SPINDLE CHILLER	ISO VG10	WEEKLY	3 YEARS	2	ATC CAN BOX	ISO VG150-200	MONTHLY	24000 HOURS	3	AIR UNITS	ISO VG32	DAILY	REFILL AS NEEDED	4	3-AXIS LUBRICATION	ISO VG68	DAILY	6 MONTHS
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 TAG-7		TERA 60V YouTube	https://www.youtube.com/watch?v=svGYhZobjTc																									